



1101 McKinley Street
Anoka, MN 55303
Phone (763) 786-6682
Fax (763) 786-2167
www.polycam.com



Part Name: Side Fusion Tapping Saddle
Part Number: 415-xxxx

Fitting Description

The Side Fusion Tapping Saddle provides a cost-effective, dependable fitting for the water and industrial markets. The tapping saddle can be installed with standard side fusion equipment.

- Meets ASTM D1598, D1599, D1588, and AWWA C906
- Branch outlet sizes .5"-2" NPT or CC thread (AWWA thread)
- Main size 4"-64" diameters
- Base size available 3" or 4" pivot head
- Full Pressure Rated 230 PSI
- HDPE Branch Saddle PE 3408 ASTM D3350 (Black) Cell Classification 345454C
- Female Threaded Insert Brass Alloy C360 AWWA C 800
- Stainless Compression Ring uses grade type 304 or 316

Series 415 Side Fusion Tapping Saddle

2 Base

Nominal Size	Inch Diameter A	PE Pipe O.D. B	Radius Cut R
0.5 NPT	0.84	2.375	3.5 to 42
0.75 NPT	1.05	2.375	3.5 to 42
0.75 CC	1.145	2.375	3.5 to 42
1 NPT	1.315	2.375	3.5 to 42
1 CC	1.36	2.375	3.5 to 42

